

Application Number 09/995,885  
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Art Unit 1725

**MARKED UP VERSION OF AMENDED SPECIFICATION**

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**Figure 4** illustrates upper and lower weld clamp rings which can be used with a specific embodiment of an ID welding system in accordance with the subject invention.

**Figure 5** illustrates how a laser beam can be presented to a weld seam in a specific embodiment of an OD welding system in accordance with the subject invention.

**Figure 6** illustrates how a laser beam can be presented to a weld seam in a specific embodiment of an ID welding system in accordance with the subject invention.

**Figure 7A and 7B** show a comparison in weld penetration between conventional welding methods in Figure 7A and laser welds in 7B.

**Figure 8 illustrates the sealed container of bellow diaphragms attached to the bottom of the ID welding station of the present invention.**

**Figure 9B illustrates a specific weld ring design. Figure 9A is a cross section of Figure 9B taken along lines A-A.**

**Figure 10 illustrates one of the problems with the prior art conventional welding methods.**

**Figure 11 illustrates the 45° beveled edge of the OD ring.**

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## CLEAN VERSION OF AMENDED SPECIFICATION

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**Figure 4** illustrates upper and lower weld clamp rings which can be used with a specific embodiment of an ID welding system in accordance with the subject invention.

**Figure 5** illustrates how a laser beam can be presented to a weld seam in a specific embodiment of an OD welding system in accordance with the subject invention.

**Figure 6** illustrates how a laser beam can be presented to a weld seam in a specific embodiment of an ID welding system in accordance with the subject invention.

**Figure 7A and 7B** show a comparison in weld penetration between conventional welding methods in Figure 7A and laser welds in 7B.

**Figure 8** illustrates the sealed container of bellow diaphragms attached to the bottom of the ID welding station of the present invention.

**Figure 9B** illustrates a specific weld ring design. **Figure 9A** is a cross section of Figure 9B taken along lines A-A.

**Figure 10** illustrates one of the problems with the prior art conventional welding methods.

**Figure 11** illustrates the 45° beveled edge of the OD ring.